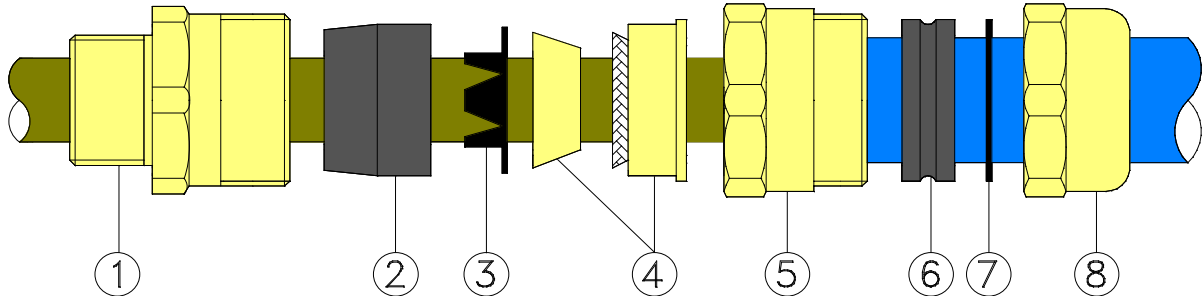


 GALLIATE (NO)	Cable glands DALD series Assembly instruction	DWG No. IM.C – 800 / 03.01.F
		Dwd / Ckd V. Perotti
	Don't modify without approval	Data September 2005



- Screw the part 1 into apparatus or secure with locknut in entry is plane hole
- Pass the cable end through the parts 7 and 6 (seal / skid washer)
- Remove the oversheath of the cable and pass the part 5 and 4 over the exposed armour
- Cut – off the armour of the cable for 6 – 10 mm lenght from oversheath cut - off
- Pass parts 3, 2 and 8 over the exposed bedding
- Pass the cable end through the part 1
- Screw the parts 5 and 1 and tighten – up untill the armour and the cable are securely locked
- Place the part 6 and screw the part 7 on part 5 and tighten - up

WATCH OUT:

Light alloy cable glands: clean and grease all threads before cable glands re - assembly

Thread	* Thread type nomination															
	Size 0	*	Size 1	*	Size 2	*	Size 3	*	Size 4	*	Size 5	*	Size 6	*	Size 7	*
NPT	3/8"	N0	1/2"	N1	3/4"	N2	1"	N3	1"1/4	N4	1"1/2	N5	2"	N6	2"1/2	N5
ISO 7/1 Rc	3/8"	U0	1/2"	U1	3/4"	U2	1"	U3	1"1/4	U4	1"1/2	U5	2"	U6	2"1/2	U5
ISO 228	3/8"	B0	1/2"	B1	3/4"	B2	1"	B3	1"1/4	B4	1"1/2	B5	2"	B6	2"1/2	B5
ISO 261	M16	I0	M20	I1	M25	I2	M32	I3	M40	I4	M50	I5	M63	I6	M75	I5
Pg	Pg11	P0	Pg13,5	P1	Pg16	P2	Pg21	P3	Pg29	P4	Pg36	P5	Pg42	P6	Pg48	P5